Safety Data Sheet



Revision Number: 005.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type: Not ava Restriction of Use: None in Company address: Henkel Canada Corporation 2515 Meadowpine Boulevard Mississauga, Ontario L5N 6C3

LOCTITE EA 445 HARDENER known as Fast Cure Epoxy HARDENER Not available. None identified

IDH number:

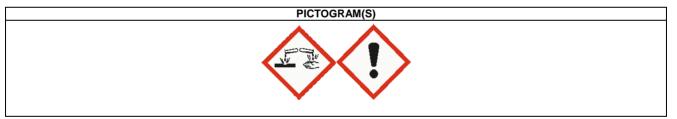
701941

Item number:21425_150445Region:CanadaContact information:Telephone:905) 814-6511MEDICAL EMERGENCY Phone:Poison Control Center1-877-671-4608 (toll free)or 1-303-592-1711TRANSPORT EMERGENCY Phone:CHEMTREC1-800-424-9300 (toll free)or 1-703-527-3887Internet:www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	CAUSES SKIN IRRITATION.
	MAY CAUSE AN ALLERGIC SKIN REACTION.
	CAUSES SERIOUS EYE DAMAGE.
	MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of
	the workplace. Wear protective gloves, eve protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at
	rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, it present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention
	Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

3 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with Canadian Hazardous Products Regulations (WHMIS 2015) and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

IDH number: 701941

Product name: LOCTITE EA 445 HARDENER known as Fast Cure Epoxy HARDENER

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS			
Hazardous Component(s)	CAS Number	Weight %*	
Aluminium hydroxide	21645-51-2	30 - 60	
Polymercaptan hardener	Proprietary	30 - 60	
Substituted aminophenol	Proprietary	5 - 10	
Distillates, petroleum, heavy thermal cracked	64741-81-7	1 - 5	
	Proprietary	1 - 5	
Styrene	100-42-5	1 - 5	
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5	
Ethylene glycol	107-21-1	1 - 5	
Substituted aminophenol	Proprietary	1 - 5	

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4	. FIRST AID MEASURES
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
5. F	FIRE FIGHTING MEASURES
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed t extreme heat.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Alcohols. Aldehydes. Ammonia. Ethers. Hydrogen sulfide. Nitric acid. Toxic fumes. Irritating vapor

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during cleanup. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:

Storage:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. Refer to Section 8.

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Store in original container until ready to use.

For information on product shelf life contact Henkel Canada Customer Service at 800-263-5043.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium hydroxide	10 mg/m3 TWA (as Al) Total dust. 1 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction.	None	None
Polymercaptan hardener	None	None	None	None
Substituted aminophenol	None	None	None	None
Distillates, petroleum, heavy thermal cracked	None	None	None	None
	None	None	None	None
Styrene	40 ppm STEL 20 ppm TWA	100 ppm TWA 200 ppm Ceiling 600 ppm MAX. CONC 5 minutes in any 3 hours	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Ethylene glycol	100 mg/m3 Ceiling Aerosol.	None	None	None
Substituted aminophenol	None	None	None	None
Engineering controls: Respiratory protection:	exposure limits Use a NIOSH a	approved air-purifying		·
Eye/face protection:	Safety goggles be used if the p	posure limits exists. or safety glasses with potential for splashing of ye wash stations shoul	or spraying of product	

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Black
Odor:	Mercaptan
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not available.
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available.
Specific gravity:	1.4
Vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.04 % (value for resin and hardener together)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Alcohols. Aldehydes. Ammonia. Ethers. Hydrogen sulfide. Nitric acid. Toxic fumes. Irritating vapors.
Incompatible materials:	Acids. Bases. Oxidizing agents. Sodium hypochlorite. Peroxides. Copper. Copper alloys. Halogens. Metal salts.
Reactivity:	Not available.
Conditions to avoid:	Excessive heat. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. May cause irritation to nose and throat. Vapors may cause headaches, nausea, dizziness and respiratory tract irritation. Shortness of breath.
Skin contact:	Allergic skin reaction. Moderate skin irritation. Itching. Redness. May be harmful if absorbed through skin.
Eye contact:	Moderate eye irritation. Redness.
Ingestion:	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminium hydroxide	Oral LD50 (Rat) = > 5,000 mg/kg	Irritant, Lung, Respiratory
Polymercaptan hardener	None	No Records
Substituted aminophenol	None	Irritant, Allergen
Distillates, petroleum, heavy thermal cracked	None	No Target Organs
	None	No Data
Styrene	Oral LD50 (Rat) = 1 g/kg Oral LD50 (Mouse) = 316 mg/kg Oral LD50 (Rat) = 5,000 mg/kg Inhalation LC50 (Rat, 4 h) = 24 mg/l Inhalation LC50 (Rat, 4 h) = 2770 ppm	Blood, Ear, Eyes, Irritant, Liver, Mutagen, Nervous System, Some evidence of carcinogenicity
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Ethylene glycol	Oral LD50 (Rat) = 5.89 g/kg Oral LD50 (Mouse) = 14.6 g/kg Dermal LD50 (Rabbit) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic
Substituted aminophenol	None	No Records

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium hydroxide	No	No	No
Polymercaptan hardener	No	No	No
Substituted aminophenol	No	No	No
Distillates, petroleum, heavy thermal cracked	No	Group 2B	No
	No	No	No
Styrene	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No
Silica, amorphous, fumed, crystal-free	No	No	No
Ethylene glycol	No	No	No
Substituted aminophenol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

Canada Transportation of Dangerous Goods Proper shipping name: Hazard class or division: Identification number: Packing group:	- Ground Not regulated None None None
International Air Transportation (ICAO/IATA) Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None

15. REGULATORY INFORMATION

Canada Regulatory Information

CEPA DSL/NDSL Status:

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

United States Regulatory Information

TSCA 8 (b) Inventory Status:

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Rebecca Coons, Regulatory Affairs Specialist

Issue date: 06/30/2016

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Safety Data Sheet



Revision Number: 005.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type: Epoxy Restriction of Use: None of Company address: Henkel Canada Corporation 2515 Meadowpine Boulevard Mississauga, Ontario L5N 6C3

LOCTITE EA 445 RESIN known as Fast IDH number: Cure Epoxy RESIN Epoxy resin Item number None identified Region: Contact infor ation Telephone: (9 MEDICAL EM

Item number:21425_150345Region:CanadaContact information:Telephone:(905) 814-6511MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

701930

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW
WARNING:	CAUSES SKIN IRRITATION.
	MAY CAUSE AN ALLERGIC SKIN REACTION.
	CAUSES SERIOUS EYE IRRITATION.
	MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)	

Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with Canadian Hazardous Products Regulations (WHMIS 2015) and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

IDH number: 701930

Product name: LOCTITE EA 445 RESIN known as Fast Cure Epoxy RESIN

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3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*	
Epoxy resin	Proprietary	30 - 60	
Aluminium hydroxide	21645-51-2	30 - 60	
Titanium dioxide	13463-67-7	5 - 10	
Epoxy resin	Proprietary	1 - 5	
Distillates, petroleum, heavy thermal cracked	64741-81-7	0.1 - 1	
Ethylene glycol	107-21-1	0.1 - 1	

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES			
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.		
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.		
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.		
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.		
Symptoms:	See Section 11.		
5.	FIRE FIGHTING MEASURES		
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.		
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.		
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed t extreme heat.		
Hazardous combustion products:	Oxides of carbon. Acids. Aldehydes. Irritating vapors.		
6. ACCIDENTAL RELEASE MEASURES			

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.		
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean- up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.		

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed. Refer to Section 8.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Store in original container until ready to use.

For information on product shelf life contact Henkel Canada Customer Service at 800-263-5043.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Aluminium hydroxide	10 mg/m3 TWA (as Al) Total dust. 1 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction.	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust.	None	None
Epoxy resin	None	None	None	None
Distillates, petroleum, heavy thermal cracked	None	None	None	None
Ethylene glycol	100 mg/m3 Ceiling Aerosol.	None	None	None

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Engineering controls:

Eye/face protection:

Skin protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Paste

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water):

White mild Not available. Not applicable Negligible > 149 °C (> 300.2 °F) Not available. 1.68 Not available. > 93 °C (> 199.4 °F) Tagliabue closed cup Not available. Not available. Not available. Not applicable Not available. Slight Not available.

VOC content: Viscosity: Decomposition temperature:	0.47 %; 7.9 g/l 0.04 % (value for resin and hardener together) Not available. Not available.		
	10. STABILITY AND REACTIVITY		
Stability:	Stable under normal conditions of storage and use.		
Hazardous reactions:	Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.		
Hazardous decomposition products:	Oxides of carbon. Acids. Aldehydes. Irritating vapors.		
Incompatible materials:	Strong bases. Strong oxidizing agents. Strong acids.		
Reactivity:	Not available.		
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Note: Heating the epoxy resin in this product above 148.9 °C (300 °F) in the presence of air may cause slow oxidative decomposition. Above 260 °C (500 °F) polymerization of the epoxy resin may occur. Aliphatic polyamines can produce exothermic reactions with epoxy resins which in large masses can cause runaway polymerization and charring of the reactants. Fumes and vapors from these thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes.		
	11. TOXICOLOGICAL INFORMATION		

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epoxy resin	None	Allergen, Irritant
Aluminium hydroxide	Oral LD50 (Rat) = > 5,000 mg/kg	Irritant, Lung, Respiratory
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
Epoxy resin	None	Irritant, Allergen
Distillates, petroleum, heavy thermal cracked	None	No Target Organs
Ethylene glycol	Oral LD50 (Rat) = 5.89 g/kg Oral LD50 (Mouse) = 14.6 g/kg Dermal LD50 (Rabbit) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Aluminium hydroxide	No	No	No
Titanium dioxide	No	Group 2B	No
Epoxy resin	No	No	No
Distillates, petroleum, heavy thermal cracked	No	Group 2B	No
Ethylene glycol	No	No	No

12. ECOLOGICAL INFORMATION	
Ecological information:	Not available.
	13. DISPOSAL CONSIDERATIONS
Information provided is for unused product only.	
Recommended method of dispose	al: Follow all local, state, federal and provincial regulations for disposal.
14. TRANSPORT INFORMATION	
The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.	
Canada Transportation of Dangerous Goods - Ground	
Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None
International Air Transportation (IC Proper shipping name: Hazard class or division: Identification number: Packing group:	CAO/IATA) Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin) 9 UN 3082 III
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group: Marine pollutant:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin) 9 UN 3082 III Epoxy resin
15. REGULATORY INFORMATION	
Canada Regulatory Information	
CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
United States Regulatory Information	
TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
16. OTHER INFORMATION	
This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.	
Prepared by: Rebecca Coons, Regulatory Affairs Specialist	

Issue date: 04/26/2016

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